



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Urgent

D5616-1

Job Sheet 202127



Part No: D5616-1

Job Qty: 20 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5616-1 REV.A IPP REV.A NEW ISSUE 18/11/01 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	20 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S225301



Part: D5616-1

Job No: 202127

Serial No/Batch: S225301

Revision: A

Inspector:

Exp Date:

Instructions: TBD

Date: 10/22/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/18/19 2:50 PM Dart.lajeunesse.marie

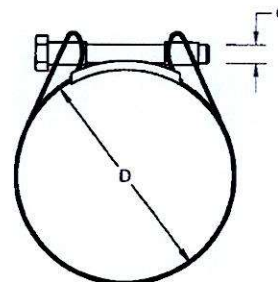
				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	20 pcs	10/25/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	DAS OCT 23 2019 40
				QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	20 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	EL
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	20 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS OCT 23 2019
				QC 21 - SA - 53	21
Part Op 100 - Issue P/O: _____ McMaster Carr Material release note required					9-89
Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs					
120 - QC6- All purchased or subcontracted products					
130 - Identify as per dwg & Stock Location: <i>W/100</i>					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
5462K64	Clamp	20 Ea (1 ea)	100-Purchasing	8225299	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	5462K64	20	5	0	

Part Specifications

Specifications could not be found.

Plex 10/18/19 2:50 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202127 MW
19-1078

D5616-1 CLAMP

DART P/N	A	B	C	D	DESCRIPTION	WEIGHT	MANUFACTURER	MANUFACTURER P/N	VENDOR	VENDOR P/N
D5616-1	0.98	1.08	M8X1.25	3.583 3.819	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 91-97	0.28 lbs	MIKALOR	03013227	MAIN INDUSTRIAL SALES	18-G949197
									MCMaster CARR	5462K64

- NOTES:
- 1) MATERIAL: 304 STAINLESS STEEL
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER MANUFACTURER'S SPECIFICATION
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: SEE TABLE

RELEASED

2018 NOV 12
JCN 18-837

APPROVED

A	NEW ISSUE	ZF	18.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD		
DRAWN	ZF		
CHECKED	MW		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.	CP		
DATE	18.03.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5616
TITLE CLAMP

REV. A
SHEET 1 OF 1
SCALE
NTS

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NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044822



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044822

PO Date: 10/18/19

Due Date: 10/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-10-18

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		EL-PLUG-M		7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	-	10/22/19	10 Ea	0 Ea	10 Ea	\$7.80/Ea	\$78.00
2		EL-PLUG-F		7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	-	10/22/19	10 Ea	0 Ea	10 Ea	\$13.60/Ea	\$136.00
3	202126	93625A300		50/pk	Locknut	Firmed	-	10/22/19	50 pcs 49	0 pcs	50 pcs	\$0.1736/pcs	\$8.68
4	202127	5462K64		1/pk	Clamp	Firmed	-	10/22/19	20 Ea	0 Ea	20 Ea	\$12.88/Ea	\$257.60
												Grand Total:	\$480.28

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/18/19 4:20 PM Dart.Guerin.Kimberley



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044822
Order Placed By
Kim

Page 1 of 1
10/18/2019

McMaster-Carr Number
3903124-01

Line	Product	Ordered	Shipped
1	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow	10 Each	10
2	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	10 Each	10
3	93625A300 18-8 Stainless Steel Nylon-Insert Locknut, M8 x 1.25 mm Thread, Packs of 50	1 Pack	1
4	5462K64 Tight-Seal Easy-Install Bolt Clamp for Soft Hose and Tube, 304 Stainless Steel, 3-9/16" to 3-13/16" ID	20 Each	20

Rec'd 4/9/19

DAS
40
9-89

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg

Sarah Weinberg
Compliance Manager

RECEIVED

OCT 21 2019

DART AEROSPACE LTD.